

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 016.42220ZN | L.21/00457/1 R | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 4,2X22 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|----------------------|----------------|-------|---------------|----|-----|
| | min. | max | | | |
| HEAD DIAMETER | 9,42 | 10,00 | 9,710-9,910 | 10 | 0 |
| LENGHT | 21,20 | 22,80 | 21,790-22,050 | 10 | 0 |
| WASHER THICKNESS | 0,90-1 | | 0,960-1,030 | 10 | 0 |
| PENETRATION DEPTH #2 | 1,80-2,46 | | 2,050-2,150 | 10 | 0 |
| PENETRATION WIDTH #2 | 4,60 | | 4,380-4,448 | 10 | 0 |
| HEAD THICKNESS | 2,75 | 3,05 | 2,750-2,780 | 10 | 0 |
| MAJOR DIAMETER | 4,04 | 4,22 | 4,10-4,180 | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 3MC17 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 21 | 80 | 10 | 4 | 2 | 5 | 4 | 4 | 1 | 22 | 1 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | 3/5 μ | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

